DOCUMENT NO. DS0002 REV. 1



LOW INDUCTANCE CAPACITORS SPECIFICALLY DESIGNED FOR EXPLODING FOIL INITIATOR (EFI) & EXPLODING BRIDGE WIRE (EBW) APPLICATIONS

- ♦ 1500V, 2500V and 3500V Ratings ♦ Capacitance .050μF to .25μF ♦ High Peak Current
- ◆ Exceptional Thermal Stability ◆ Low Profile Wrap & Fill Package with Tab Leads
- ◆ Extremely Low Inductance ◆ Temperature range of -55°C to 85°C.

For more than 20 years, Custom Electronics has manufactured thousands of tailor-made capacitors for EFI and EBW circuit use.

The **XKM SERIES** uses the same proven dual dielectric (Mica/PET) construction as our tailored EFI capacitors. This proprietary construction offers exceptional capacitive stability over temperature ($\Delta C/C^{\circ}$), outstanding dielectric integrity and first class pulse current capability.

To keep the lead inductance to a minimum and provide for flexible installation, 0.5" wide x .005" thick copper leads are solder-attached directly to the capacitor windings. This lead configuration has proven to be one of the most reliable and extremely popular over the years.

"Wrap-and-Fill", one of the most common and cost effective capacitor packaging methods, was chosen to maintain affordability. Polyester tape is wrapped around the entire capacitor assembly then "end-filled" with high grade epoxy. This package style provides a sound moisture barrier and reasonable mechanical protection.



Although similar in many respects to the XKH line, the XKM SERIES is specifically designed to provide a lower profile rather than small footprint. In an effort to maintain a minimal body thickness, all XKM Series capacitors are manufactured using only a single capacitor section (winding).

The XKM SERIES offers the EFI/ EBW designer excellent reliability and performance at an affordable price.







-SPECIFICATIONS

QUALITY

Every product manufactured by Custom Electronics passes through one of the toughest QC systems in the industry. Because product quality and reliability is of the highest importance, we have ensured that our engineering and manufacturing procedures conform to the following Commercial and Military specifications:

- AS9100 / ISO9001 Certification
- J-STD-001
- IPC-A-610
- ANSI/ESD S20.20

CONSTRUCTION

Dual Dielectric (Mica/PET) with Extended Foil

CASE

Polyester Tape with Epoxy End-Fill

LEADS

0.50" wide x 0.005" thick Tin Plated Copper Tabs

MARKING

All capacitors are marked with the Company Logo, Part Number, Capacitance, Rated Voltage, Tolerance and Date Code (YYWW).

ENVIRONMENTAL TESTING

These products comply with MIL-STD-202

TEST METHOD CONDITION

Vibration 204 D

Shock 213 I

Humidity 103 B

107

ELECTRICAL TESTING

All Capacitors are 100% Tested for the Following:

В

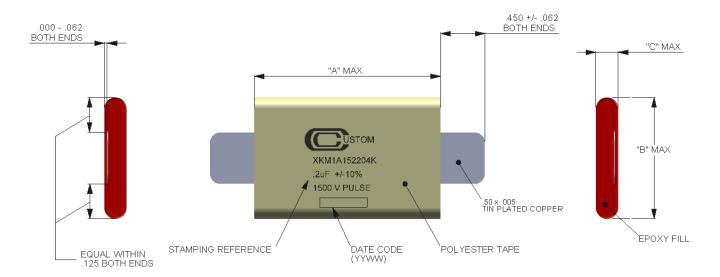
- ◆Capacitance Tolerance (25°C, 1kHZ)
- ◆Dissipation Factor (25°C, 1kHZ)
- ◆Dielectric Withstand Voltage 25°C

Capacitors are Sample Tested for the Following:

- ◆Insulation Resistance (25°C)
- ◆ESR (25°C)

Thermal Shock

PACKAGE DETAILS



Package dimensions are provided in the following Product Guide Table





-PRODUCT GUIDE -

	_					Package Dimensions		
PART NUMBER	RoHS	Cap. (μF)	Toler. (%)	WVDC (V)	DIELECTRIC WITHSTAND (V)	A (Max) (Inches)	B (Max) (Inches)	C (Max) (Inches)
XKM1A152503K	-R	0.050	10	1500	1800	1.188	0.960	0.190
XKM1A152753K	-R	0.075	10	1500	1800	1.312	1.050	0.200
XKM1A152104K	-R	0.100	10	1500	1800	1.438	1.070	0.205
XKM1A152154K	-R	0.150	10	1500	1800	1.688	1.100	0.210
XKM1A152204K	-R	0.200	10	1500	1800	1.812	1.180	0.220
XKM1A152254K	-R	0.250	10	1500	1800	1.938	1.250	0.240
XKM1A252503K	-R	0.050	10	2500	3000	1.312	1.250	0.240
XKM1A252753K	-R	0.075	10	2500	3000	1.438	1.300	0.250
XKM1A252104K	-R	0.100	10	2500	3000	1.562	1.350	0.250
XKM1A252154K	-R	0.150	10	2500	3000	1.688	1.450	0.270
XKM1A252204K	-R	0.200	10	2500	3000	1.812	1.550	0.280
XKM1A252254K	-R	0.250	10	2500	3000	1.938	1.600	0.290
XKM1A352503K	-R	0.050	10	3500	4200	1.438	1.250	0.240
XKM1A352753K	-R	0.075	10	3500	4200	1.562	1.350	0.250
XKM1A352104K	-R	0.100	10	3500	4200	1.688	1.400	0.260
XKM1A352154K	-R	0.150	10	3500	4200	1.812	1.550	0.280
XKM1A352204K	-R	0.200	10	3500	4200	1.938	1.650	0.290
XKM1A352254K	-R	0.250	10	3500	4200	2.062	1.670	0.310

NOTES:

1. When ordering, add the suffix "-R" to the base PART NUMBER for



RoHS compliant product.

2. Custom designs available if you can't find a part number that suits your needs exactly.





CHARACTERISTICS



RATINGS

OPERATING TEMPERATURE RANGE

-55°C to +85°C

INSULATION RESISTANCE

Minimum of 5,000 M Ω x μF or 100,000 M Ω (whichever is less) @ +25°C and -55°C

Minimum of 100 M Ω x μF or 1000 M Ω (whichever is less) @ +85°C.

DIELECTRIC WITHSTANDING VOLTAGE

150% of WVDC, T=+25°C

DISSIPATION FACTOR

Maximum of 0.7% @ -65°C, f=1kHz Maximum of 0.5% @ +25°C, f=1kHz Maximum of 0.5% @ +85°C, f=1kHz

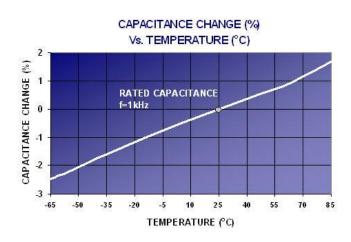
THERMAL CAPACITANCE CHANGE

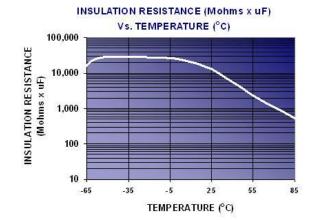
Maximum of -5.0% @ -65°C, f=1kHz Maximum of +5.0% @ +85°C, f=1kHz

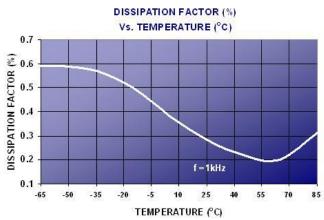
CAPACITANCE TOLERANCE

Tolerance of +/-10%, T=+25°C, f=1kHz

TYPICAL PERFORMANCE CURVES







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